

TEXAS SPECIFICATION NO. 180-74-03C
SODIUM TRIPOLYPHOSPHATE, ANHYDROUS

Effective Date: May 2011

1. **SCOPE:** This specification establishes the minimum requirements for a spray-dried low-density grade of sodium tripolyphosphate (STPP) for use in the manufacture of institutional detergent products.

STPP is a useful component of several types of detergent compositions, to which it contributes sequestering, deflocculating, and alkaline buffering action. As it is somewhat hygroscopic, material from a partly empty container should be transferred to one which can be sealed against atmospheric moisture.

Although not considered dangerous to handle, STPP should not be allowed to contact the skin for a prolonged period. Accidental contact with the eyes should be treated by immediate flushing with running water. For swallowed material, treatment by induced vomiting with syrup of ipecac and prompt medical attention is recommended

2. **DEFINITIONS:**

Terminology used in this specification is intended to be generic in nature and consistent with meanings that have been defined through general use and/or accepted trade practices. Where variant meanings may exist, the applicable interpretation shall be determined by the Texas Procurement and Support Services, a division of the Texas Comptroller of Public Accounts (CPA).

3. **SPECIFICATION REQUIREMENTS:** The Sodium tripolyphosphate furnished under this specification shall meet or exceed the following requirements:

3.1 **GENERAL REQUIREMENTS:** The product shall be a material having the chemical formula $\text{Na}_5\text{P}_3\text{O}_{10}$, in the form of white, free-flowing granules.

3.2 **CHEMICAL AND PHYSICAL REQUIREMENTS:** The product shall conform to the requirements below, when tested by the procedure of Section 4.

Requirement	Minimum	Maximum	Testing Method
Total phosphate as P_2O_5 , pbw*	56.0	58.0	4.1
Titrateable alkalinity as Na_2O , pbw*	16.5	16.9	4.2
Weight loss on ignition, pbw*	--	0.5	4.3
Matter insoluble in water, pbw*	--	0.10	4.4
pH in 1% aqueous solution	9.0	10.0	4.5
Bulk density, lb/ft ³	29	38.00	4.6
Particle size, pbw* passing			
No. 16 (1.18 mm) screen	95	--	4.7
No. 100 (150mm) screen	--	10	4.7

*pbw: percent by weight

4. **TESTING:** Testing shall be performed by **American Society for Testing and Materials (ASTM)** procedures: www.astm.org

ASTM D 501 - Standard Test Methods of Sampling and Chemical Analysis of Alkaline Detergents

ASTM D 502 - Particle Size of Soaps and Other Detergents

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ASTM E 70 - Standard Test Method for PH of Aqueous Solutions with the Glass Electrode

Testing shall be done by an independent laboratory (preferred ASTM recommended, <http://www.astm.org/LABS/search.html>). Tests shall be performed on products will be provided to ordering agencies.

The product furnished under this specification shall be tested by the following methods:

- 4.1 **Total phosphate as P₂O₅**: Determine by the procedure of ASTM D 501.
 - 4.2 **Titrateable alkalinity as Na₂O**: Determine by the procedure of ASTM D 501.
 - 4.3 **Weight loss on ignition**: Determine by the procedure of ASTM D 501.
 - 4.4 **Matter insoluble in water**: Determine by the procedure of ASTM D 501.
 - 4.5 **pH in 1% aqueous solution**: Prepare a solution from a 1-g sample weighed to the nearest 10mg, and 99 g distilled or deionized water. Determine its pH by the procedure of ASTM E 70.
 - 4.6 **Bulk density**: Determine by the procedure of ASTM D 501.
 - 4.7 **Particle size**: Determine by the procedure of ASTM D 502, with the exception of the screen sizes specified
5. **INSPECTION**: Products furnished under this specification shall be inspected by, or at the direction of the customer at the time of delivery.
 6. **PACKAGING**: The product shall be packaged for shipment in 50 pounds net (22.7 kg) moisture-proof, multi-wall paper bags.

Packing for shipment shall be in accordance with the manufacturer's standard practice and in a manner readily accepted by common carriers engaged in interstate commerce. Within the shipping carton, units shall be packed in a manner designed to minimize damage during the shipment because of rough or improper handling.

6.1. **PACKAGE MARKINGS**: Each shipping container shall be clearly marked with the following:

- 6.1.1. Name of contents, including brand name, if any.
- 6.1.2. Quantity contained in pounds and/or kilograms.
- 6.1.3. Name and address of the manufacturer.
- 6.1.4. Warning statements as required by governmental regulations. A label on a container of a hazardous chemical must meet the requirements of the most current OSHA standards.
- 6.1.5. The following additional information shall either be marked on the container or appear on the shipping documents:
 - Purchase order number or contract number.
 - Name and address of customer.
 - Customer's requisition number.

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6.2. **LABELING:** Each container shall bear a durable label containing the name of the product and instructions for use, including required precautionary statements.

7. **COMPLIANCE:** The vendor must comply with the following documents upon delivery:

7.1. Certificate of Analysis (CA): A certificate of analysis from the manufacturer shall be submitted with each shipment.

7.2. Material Safety Data Sheets (MSDS): All Items must conform to the Texas Hazard Communications Act by being certified as nontoxic or providing an official MSDS sheet conforming to the requirements of the most current OSHA standards. A copy of the official MSDS sheet for each applicable chemical product must be submitted with each sample; each initial shipment; and updated MSDS must be provided with the first shipment after update.

8. **APPROVED PRODUCTS LIST (APL):**

The CPA maintains an APL of products that meet or exceed the requirements of this specification. The products being approved are listed as follows:

Manufacturer	Brand Name / Product Number
Rhodia	Sodium Tripolysphosphate
Astaris	Sodium Tripolysphosphate
Quimir	Sodium Tripolysphosphate
Somers Chemical Company	STPP-Anhydrous
Monsanto/Solutia	Sodium Tripolysphosphate, Anhydrous, High TR
Summit Chemicals, Inc.	Sodium Tripolysphosphate -STPPL

To have a new product listed on the APL, the following procedures are required:

8.1. Submit a written request to CPA, Texas Procurement and Support Services Division and include the following documentations:

- **Official Certificate of Analysis from an independent laboratory**
The official Certificate of Analysis must list the following:
 - ✓ Chemical Name (CTFI/INCI name) and CAS No.
 - ✓ Manufacturer Name
 - ✓ Brand Name or Trade Name
 - ✓ Batch or Lot Identification Number
 - ✓ Each analytical result given as outlined in the RFP specifications
 - ✓ Laboratory Name, Address, and Contact Information
- **Detailed technical specifications**
- **Product literature**
- **Material Safety Data Sheet (MSDS)**

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- 8.2. The Certificate of Analysis will be reviewed and if approved, samples will be requested, in writing by CPA, for compatibility testing. The shipping instructions will be provided to the vendor at the time of the request.
- 8.3. A minimum of sixty (60) days will be required for compatibility testing to be conducted.
- 8.4. Sample sizes should be no less than 250 grams for powders and 500 ml for liquids. **Each sample must be accompanied with a current MSDS from the manufacturer.** More samples may be requested in writing by CPA. Samples will not be accepted unless accompanied with the current MSDS document for that material.
- 8.5. CONTINUED COMPLIANCE: Listing an approved product shall not relieve the vendor of providing products meeting each requirement of this specification. The vendor shall notify the CPA, in writing, of any changes in the product, address, brand name, etc.
- 8.6. REMOVAL FROM APL: Products on the APL may be removed for non-compliance, as determined by the CPA, or for failure to provide notification of any change to APL product(s).